

Installation tips

1. For stainless steel

Unless otherwise stated, our products are made of stainless steel material 1.4016 (polished) and 1.4301 (V2A) for interior and exterior areas that are not exposed to chemical loads. For chemically contaminated areas, we can also manufacture the products from V4A material 1.4571 on request.

2. For adhesive assembly

We recommend using a suitable primer for adhesive mounting. We would be happy to advise you on this.

3. For adhesive tapes

The surface should be strong, dry, free of dust and any grease!

Special tape:

suitable surfaces include smooth dry surfaces such as plaster, ceramic, metal, wood as well as glued wallpaper and painted walls

Tape super:

especially suitable for rough and porous surfaces such as bricks and concrete

All adhesive tapes are environmentally friendly as they do not contain solvents!

4. For all self-adhesive products

The surface should be dry, free of dust and grease as well as straight and stable in order to achieve 100 % adhesive contact. If you are not experienced, try profiles with the protective film.

Use markings or other tools to help. Profiles usually can only be glued once.

At temperatures above 80 °C the adhesive becomes very elastic and liquid.

Use nitro thinner to remove any adhesive leftovers.

Remove protective film and stick the profiles into position, without touching the adhesive surface.

Some factors can influence the strength of the adhesive bond: e.g. cement residue, carpet impregnation,

vapours of coatings, humidity. For more information please ask the supplier.

The use of some profiles and heavy usage can lead to a „bulging effect“.

If the profile is bent down slightly by stepping on it in the middle, the adhesive is „walked“.

The outside edges of the profile are lifted slightly and dust can get on the adhesive

leaving the adhesive much less effective. **Fix the profiles laterally with installation glue to prevent this.**

„Fix All“ Ref-no. 22245-3. The „bulging effect“ may also occur with stair nosings, but the use of self-adhesive tape is not recommended here. Although the glue stays elastic, its use is not recommended under ceilings.

Vertical installations need to be secured with „Fix All“ installation glue. Attention: Many wall surfaces do not bond!

For more information please ask the supplier.

For usage involving fire doors it is required to get a prior permission by the manufacturer.

The adhesive strength can be substantially increased, if the profiles or surface is warmed with hot air.

5. For anti-slip inserts

Insert 12/23/39/50 mm wide, self-adhesive

The adhesive seam of the profiles needs to be free of dust, dirt and grease. Roll out the insert according to the profile's length and cut bit by bit. Remove the protective film and push the insert tightly on the profile with a roll. The adhesive will have reached its full strength after 24 h.

Do neither stretch the insert during installation nor cut any surplus length of the insert.

It will revert back to its original size after some time.

Do not use any cleaning agents, which dissolve the adhesive.

PVC insert 27 mm wide, smooth or ribbed for combi angle edge

Roll out the inserts according to the length of the profiles and cut insert into the profile by pushing in 5 cm at a time, do not stretch the insert! Otherwise, it will revert back to its original length after some time.

After installing the insert, but especially when mitre cuts were used, **fix the ends of the inserts (5 cm) with contact adhesive or superglue.** Please expect to change the inserts occasionally, depending on useage.